

446F- II High Voltage Power Supply

Instruction manual

Thank you for purchasing this high voltage power supply. For your safety, please read this Operating instruction carefully before operating. And always keep this manual readily accessible for reference.

It cannot neutralize the electrostatic and failure in spark test (no spark).	The power supply has not been switched on.	Switch on the power supply switch.
	High voltage cable land/or static neutralizer may need cleaning or may be damaged.	Turn the Power unit off. Clean the ionizing emitters and the insulation. If it does not work now with Power unit on, then the high voltage cable or static neutralizers may need repair or replacement.
	The Power supply unit may be damaged.	Remove the high voltage cable from the Power supply unit and test it separately for output voltage. If there is not output, a repair or replacement may be necessary. Contact us or our agent with the serial number of the Power supply unit and a description of the problem.

SECTION 7 Replaceable parts

There is no replaceable part with the units (except for common electrical such as fuse, lamp switch etc.)

Notes to User

WARNING

This unit is not constructed in hazardous environment. It cannot be used where it will be exposed to ignitable or corrosive material and gases.

CAUTION

- This unit provides high voltage. Please follow the operation instructions carefully in order to minimize electrical shock hazard.
- This unit is intended for use in electrostatic processes that are free from water, oil, solvents and other conductive contaminants. Exposure to such contaminants will cause failure of the electrical insulation system in the product.
- The primary side of this unit must be connected to the correct line voltage as indicated on the nameplate. The applied input voltage should be within permitted range mentioned in the section 2 (Specifications).
- The unit must have proper grounding. If without proper grounding system, it maybe has electrical shock hazard.
- Do not perform insulation test on any charge neutralizer when connected to these power units.
- Carry out careful maintenance periodically according to the procedure given in the instruction manual.
- If any abnormality is observed during inspection, the unit must be repaired or replaced as required. Inspection, exchange and repair service will be provided in accordance with the warranty conditions.
- This unit is likely to be damaged if dropped. In such an event, it should be carefully examined and any necessary repairs be made by an authorized technician. The unit will produce considerable

electrical noise and insulation might burn if the unit is damaged.

- Children do not recognize the risks of the electrical appliance. Therefore use and keep the unit out of the reach from children.

Packing articles and accessories

✧ 446F- II High voltage power supplier	1pcs
✧ Grounding cord, 2m	2pcs
✧ "O" type connection	3pcs
✧ Clamp	1pcs
✧ Instructions Manual/Maintenance bill	1pcs

Please carefully take out the unit from the carton and then check. Note any damage that might have occurred during transport. Empty the carton to ensure that small parts are not discarded. If any damage has occurred during transport, the local carrier should be notified at once. A report should be forwarded to our company or the agents nearby.

SECTION 1 General Description

The 446F- II high voltage power supply is designed and intended for use exclusively with static eliminators manufactured by our company. It is a single-phase unit with 7KV output voltage.

CAUTION

A high voltage failure detection circuit is not incorporated in the power unit. High voltage output is not interrupted even if an abnormal condition, such as short-circuit or sparking caused by the insulation degradation of the ionizing electrodes or the high voltage cable, exists. If it persists (abnormal condition), insulation might burn out. Regular inspection and maintenance is essential for efficient and trouble-free operation.

5.3 Output voltage

Check the high voltage output of the unit periodically (at least once a year) as the following procedure:

- 1) Connect a high impedance high voltage voltmeter to the output of the Power unit. The ground terminal of the meter must be connected to ground.
- 2) Switch on the high voltage switch, the measured voltage should be among the 0~40% of the rated value.

SECTION 6 Trouble shooting

Trouble	Probable cause	Countermeasure
Low effect static eliminating or often sparking.	The static charge eliminator might be cleaned.	Switch off the power supply. The eliminator should be cleaned with a soft cloth or a soft nylon brush. Do not use any solvent or metallic brush. Regular cleaning will maintain a high performance level for the static eliminator.

5.1 Grounding

Measure the resistance between the unit's grounding pole and the grounding terminal of the three terminals socket. The grounding resistant should be less than 4Ω .

5.2 Electrostatic eliminator performance test

- 1 Neutralizing performance should be checked periodically with a neutralizer connected to the power supply unit according to the following steps.
- 2 Recommend using a charge plate monitor (for instance CPM374) to check the ion balance, according to the Ionization Standard ANSI/ESD-STM3.1-2000 of the ESD Association.
- 3 If there is only a charge plate monitor held by hands, check the neutralizing performance periodically according to the following steps.
 - a) Measure the voltage of a charged object with an electrostatic measuring device held by hand.
 - b) Connect to an appropriate electrostatic eliminator and use it to neutralize the charged object. Remove the electrostatic eliminator to the charged object about 15~30cm and keep about several seconds.
 - c) Measure the voltage of the charged object again. If the voltage is up to grade (in acceptable limit), it means the electrostatic eliminator services well.



CAUTION:

Check that neutralization efficiency decreases when the charged object is moving away from the neutralizer.

SECTION 2 Specifications

Ambient conditions:	About 0~50℃, 10%~90%RH
Power voltage:	220VAC 50Hz/60Hz
Secondary Output voltage:	7KV ⁰ _{-40%}
Secondary short current	< 4.5mA
Rating power:	< 30W
Maximum load:	2

SECTION 3 Installations

Check the voltage on the nameplate before use and input (primary) voltage of the high voltage power supply is preset in the company. Make sure that the input voltage corresponds to the preset voltage on the nameplate.



CAUTION:

- **All the installation must be carried out by a trained electrician.**
- **Complete all wirings before switching on the power switch.**
- **Do not drill any hole on the power supply unit.**
- **The unit should not be operated in an ambient containing corrosive, combustible gases, solvents, water, high dust or high humidity place.**
- **In case it is attached to a vertical wall or frame, the high voltage connector should be underside.**

3.1 Setting Location

This unit cannot be installed in hazardous environment. It should be located near electrostatic eliminators. It can be fixed on the wall, floor or

machine frame by four holes in the base's legs of the unit.

3.2 Grounding

Connect the grounding cord (with yellow and green) to the ground or grounding terminal of unit. The other head has been connected to the nozzle. Make the nozzle and the unit both are grounding. Confirm the connection and then make a test about the grounding resistant which should be $<4\Omega$.

3.3 Connection of High Voltage Cable

The high voltage cable from the ionizing static eliminator must be connected with the connector provided by our company. The other types cannot be used. After wiring (high voltage cable) and grounding connections have been completed, the connector of the high voltage cable can be connected to the high voltage power unit output terminal and finger tightened. Please do not use any tools.

CAUTION:

Please refer to instruction manual of the ionizing static eliminator about the connection method of high voltage cable.

3.4 Connection about the power cord

This cord must be connected to the power supply with correct voltage. The use conditions are listed on the nameplate affixed to the power unit. The power socket must be the three terminals socket with good grounding.

CAUTION:

Do not connection to the alternating current power supply (power input) before all groundings and high voltage connections have been completed.

SECTION 4 Operation

1. The power unit has a power switch and an indicating lamp. ON position is marked on the left side of the switch. When the switch is in ON position, the indicating lamp is turned on and high voltage appears at the output.
2. The emitting electrodes in neutralizers are connected to the output of the Power unit by a high voltage cable.
3. Turn off the power switch and the indicating lamp goes out and without high voltage output.

CAUTION:

When the unit is turned on and off periodically, the interval about the on and off time should be at least one minute in a cycle. If a cycle is shorter than this, the life of the unit may be adversely affected.

SECTION 5 Inspection/Maintenance

CAUTION:

The inspection of the unit should be carried out by a qualified technician.